# BIOMICROGEL® REAGENTS FOR PALM OIL EXTRACTION

It will help you to extract more vegetable oils and reduce losses without major capital investments or additional equipment

Increases OER more than 5%

Reduces oil losses more than 10%

 $\checkmark$ 

Reduces water consumption up to 50%



### **BIOMICROGEL® REAGENTS FOR PALM OIL EXTRACTION: PROBLEMS TO BE SOLVED**

The process of producing palm oil has not changed for the last 50 years. We have just improved it so you can earn more and:

Increase OER (CPO extraction)



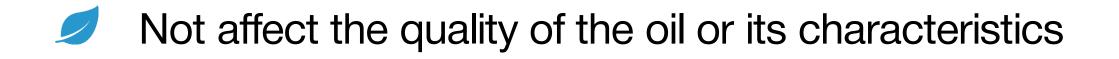
Reduce oil losses



Make oil processing faster and easier



Reduce water consumption







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### **BIOMICROGEL<sup>®</sup> FOR PALM OIL EXTRACTION: HOW IT WORKS**

Biomicrogel<sup>®</sup> is a new technology for production of biopolymers from agricultural waste









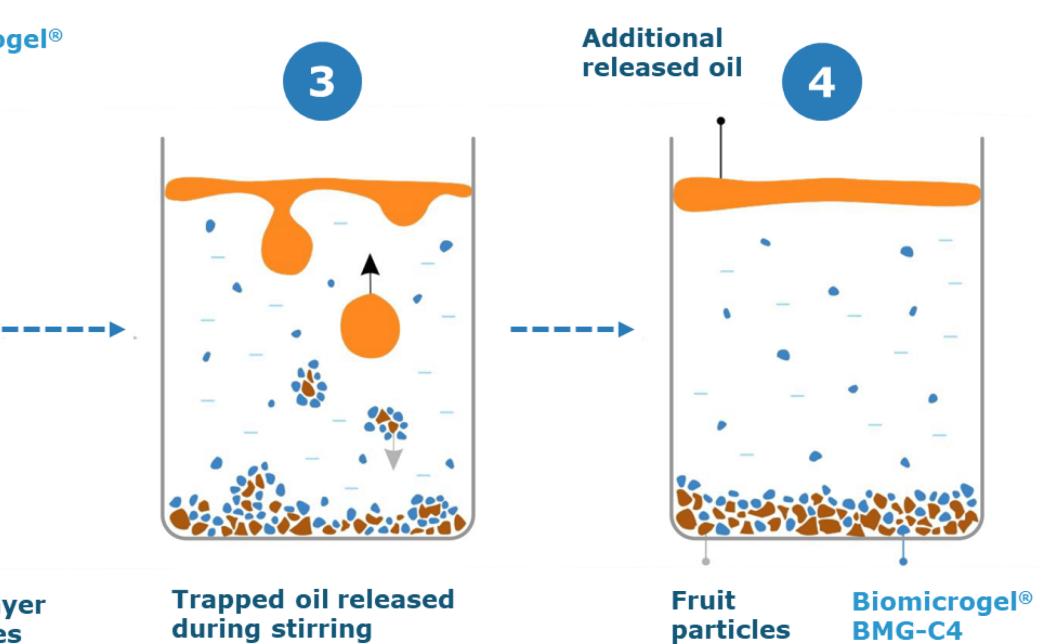
### **BIOMICROGEL<sup>®</sup> FOR PALM OIL EXTRACTION: HOW IT WORKS**

Biomicrogel<sup>®</sup> helps to release oil trapped between fruits residue, boosting oil extraction **Biomicrogel**® Additional **Biomicrogel**® BMG-C4 released oil **BMG-C4** 3 2 4 **COI** Water

**Oil tapped between** fruit particles

**Biomicrogel® create a thin layer** between oil and fruit particles

- Biomicrogel<sup>®</sup> added to DCO forms a biopolymer nanolayer on the surface of suspended solids in the sludge, speeds up oil extraction in the clarifier
- Negatively charged biopolymer molecules are attached to positively charged solid particles' surface and repel droplets of oil







## **BIOMICROGEL® FOR PALM OIL EXTRACTION: ADVANTAGES**

Biomicrogel<sup>®</sup> presents significant advantages for factories to increase productivity without CAPEX investments and translates in attractive Economic Value Added effect



Increases OER extraction by 0.5-1.3 p.p. for CPO, and 15 p.p. for SPO



Reduces extraction time and water consumption up to 50%



Reduces oil losses in Underflow, Heavy Phase, Cake and Mill effluent (POME)



Reduces moisture content in SPO (from 17% to 0.9%)



Works with temperatures up to 100°C and does not affect the quality of the oil



No changes needed in Mills operating procedures, low implementation and running costs



BMG can be dissolved in hot or cold water



Works with Empty Bunch Liquor and Palm Kernel Oil





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## **BIOMICROGEL<sup>®</sup> FOR PALM OIL EXTRACTION: PRODUCTS**



#### BMG-C4

Increases vegetable oil extraction and reduces oil losses



### **BMG Dosing Station**

Easy to integrate and operate with low running costs

#### Biomicrogels Group offers several solutions in Upstream and Downstream of palm oil extraction process



#### **BMG-SPO**

Extracts 25% more quality SPO twice as fast without additional equipment



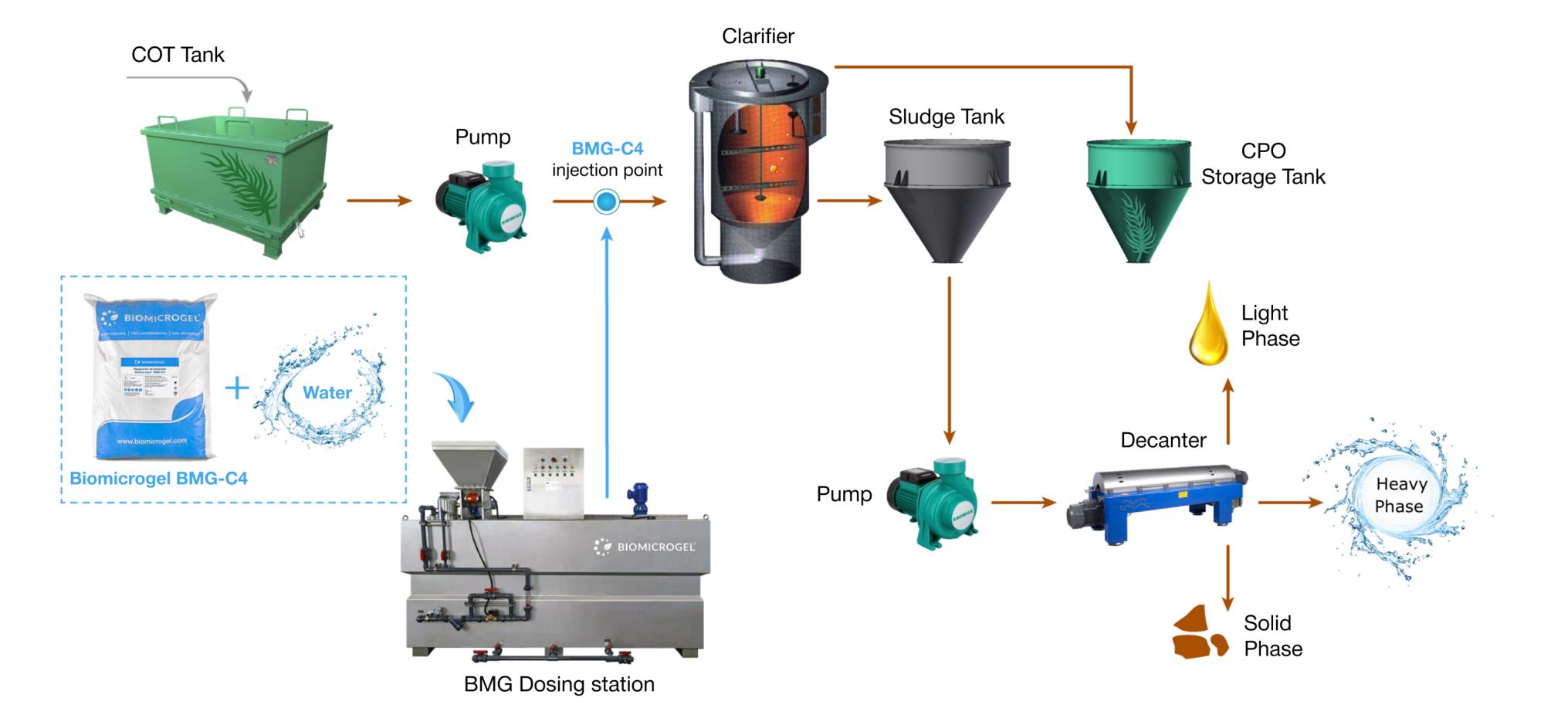
### **BMG HERO**

Recovers 80% of oil in POME





### **BIOMICROGEL® FOR PALM OIL EXTRACTION:** INTEGRATION IN PALM OIL MILL PROCESS



Mills operating procedures remain the same. BMG solution integrates without major costs and changes to the extraction process

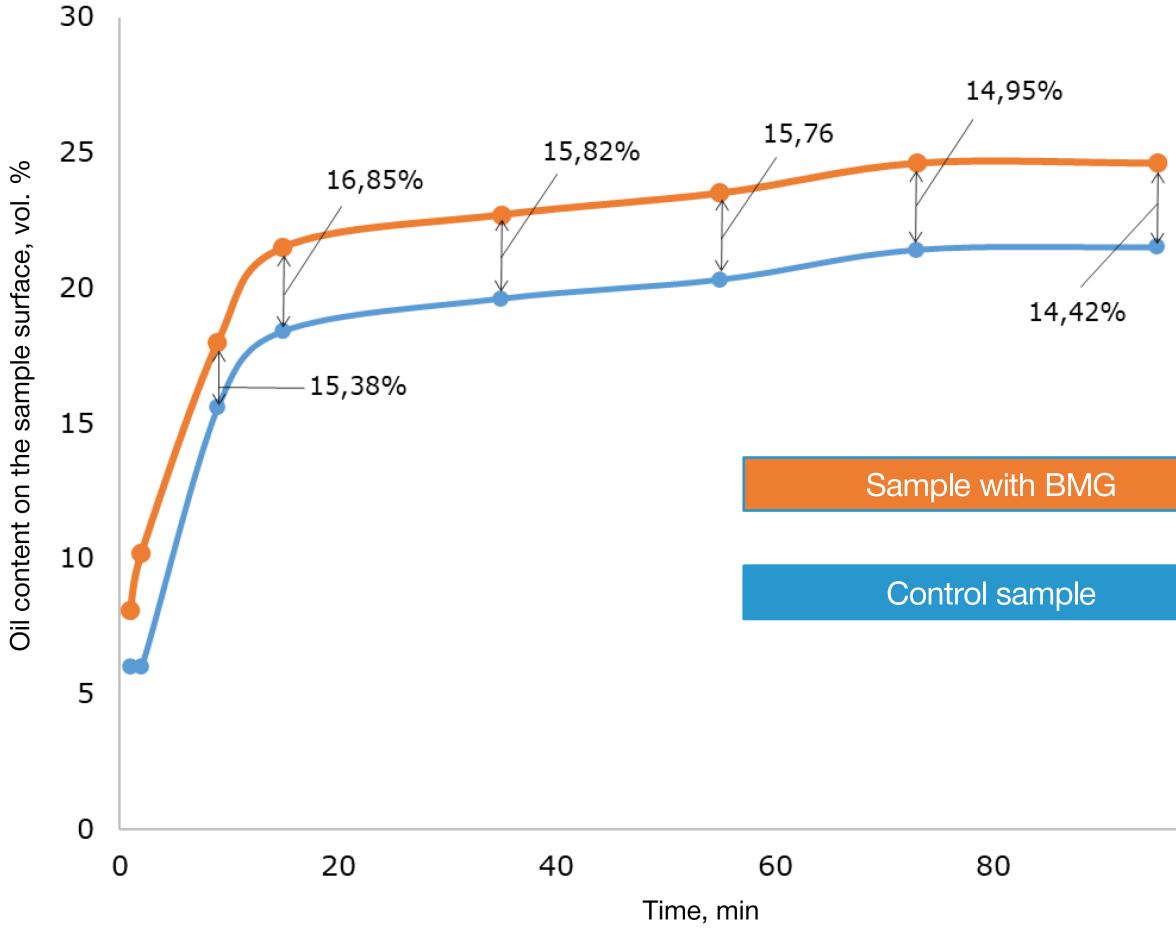




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### **BIOMICROGEL<sup>®</sup> FOR PALM OIL EXTRACTION:** LAB TESTS RESULTS



Oil level vs time curve, 3% BMG solution, Dosing 1 g/l

We carried out multiple tests at Indonesian and Malaysian factories and each of them showed increase in oil extraction by up to **10-80%** after one hour













## **BIOMICROGEL® FOR PALM OIL EXTRACTION:** LAB TESTS RESULTS – SLUDGE PALM OIL

### Task

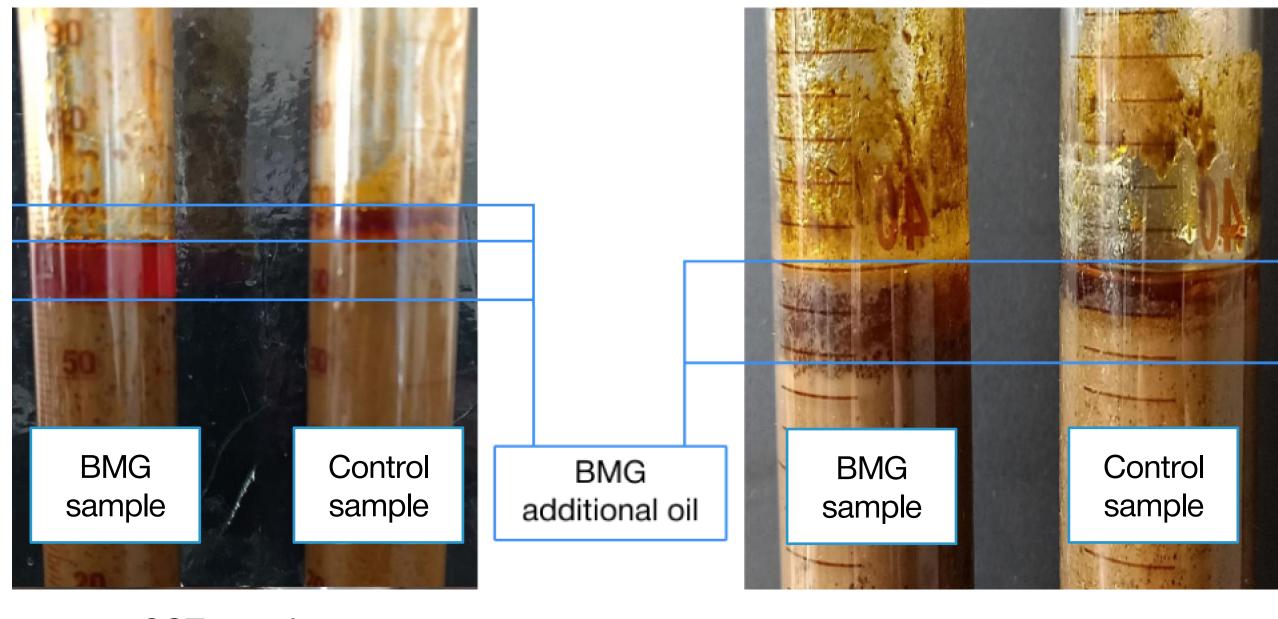
Demonstrate BMG effect in lab tests

#### Lab test method

 COT and Underflow samples taken Biomicrogel<sup>®</sup> BMG-C4 used in BMG tube Control tube and BMG tube placed in the water bath, heated to 90<sup>o</sup>C

#### **Results**

- Increased oil layer in COT sample by 100% after 75 minutes of settling
- 10 mm of oil in Underflow sample vs 5 mm in Control sample after 60 minutes of settling



COT sample

Underflow sample





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### **BIOMICROGEL® FOR PALM OIL EXTRACTION:** LAB TESTS RESULTS – SLUDGE PALM OIL

### Task

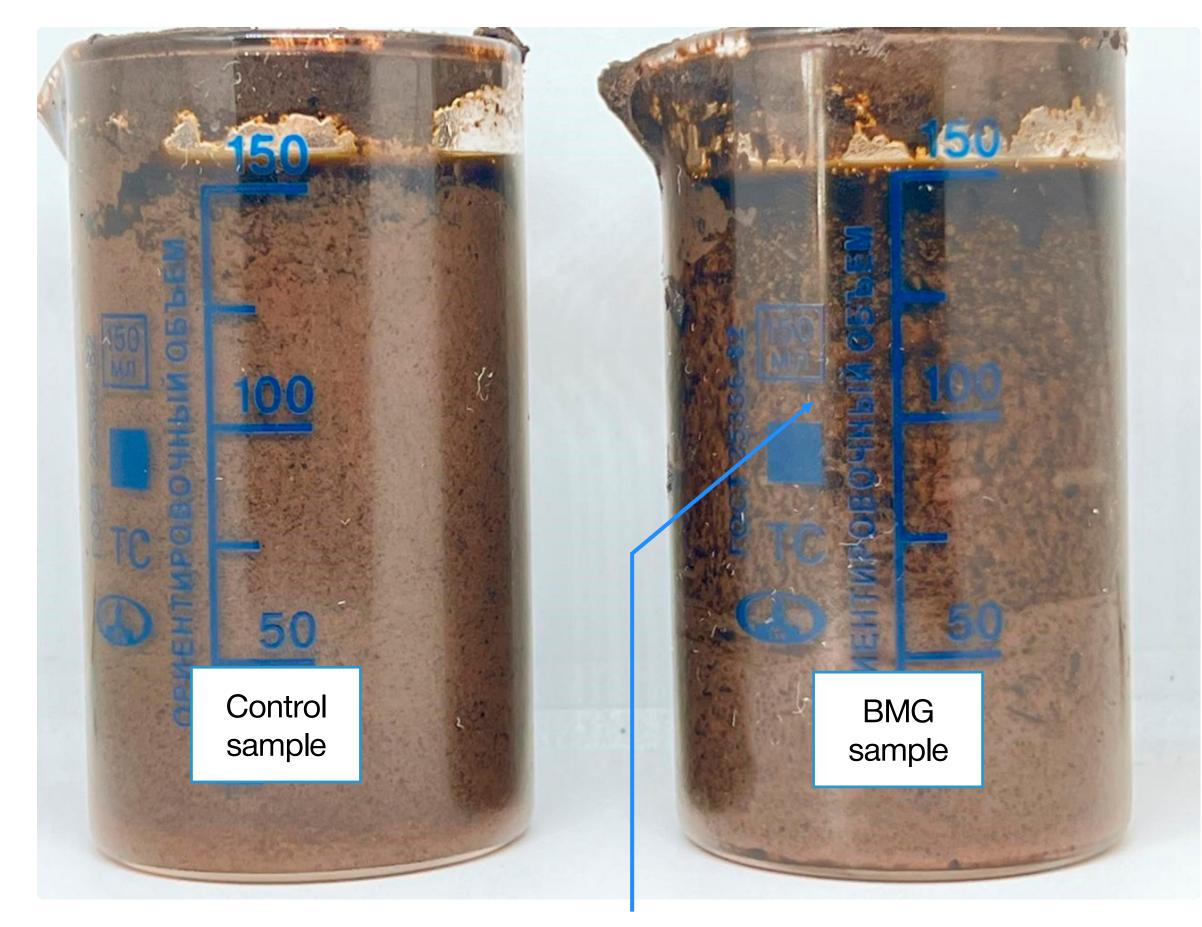
Demonstrate BMG application for Sludge Palm Oil

#### Lab test method

- Sludge palm oil samples taken
- Biomicrogel<sup>®</sup> BMG-C4 used in BMG tube
- Control tube and BMG tube placed in the water bath, heated to 90°C

### **Results**

After one hour BMG extracts 28-40% more oil, and oil in sludge looks better separated from solid



Visible oil separation after 1 hour





### **BIOMICROGEL® FOR PALM OIL EXTRACTION: HERO EQUIPMENT RESULTS**

- HERO High Efficiency Recovery Oil equipment for extracting oil from POME
- 6 contracts signed including Felda and Felkra Groups
- HERO can recover 80% of oil in POME after 1 hour retention time
- Recovered oil in the latest case in Malaysia had FFA 10.09% and moisture 0.44%







### **BIOMICROGEL<sup>®</sup> FOR PALM OIL EXTRACTION: PRODUCT EXAMPLE**



#### **Physical properties of BMG-C4**

gregate state	Powder
olor	Varies from beige to yellow-brown
ulk density	0.6 - 0.7 g/m <sup>3</sup>
I of 1% water solution	5.5 - 6.5

BMG-SPO is supplied in 20 kg bag





### **BIOMICROGEL® BMG-SPO TECHNICAL INFORMATION**

#### **Application**

BMG-SPO is used as a working solution with a concentration of no more than 1%.Stirring speed — 900 rpm (until a funnel forms). Mixing time — 60 minutes (or until completely dissolved)

The working solution is dosed into sludge before the settling stage. Working solution and 25% of water are simultaneously added to sludge. BMG-SPO can be dissolved in the added water, or prepared separately in a smaller volume

#### **Recommended dosage**

Recommended consumption of BMG-SPO:

- For dry product 1 kg/m<sup>3</sup> sludge;
- For working solution 100 l/m<sup>3</sup> sludge.

To clarify the optimal dosages of BMG-SPO, it is recommended to conduct laboratory tests and/or industrial trials

#### Storage

BMG-SPO is recommended to be stored in closed, ventilated warehouses under conditions that prevent exposure to precipitation and dust, protected from direct sunlight, at temperatures from +5 to +35  $^{\circ}$ C

Guaranteed shelf life in original packaging, subject to transportation and storage rules, is 36 months from the date of manufacture, after opening the package — 7 days, subject to storage conditions. The shelf life of the working solution — 3 days

### Safety data

Sodium carboxymethyl cellulose, (CAS-No.) 9004-32-4, (EC-No.) 618-378-6 BMG safety confiirmed by independent expertise in test centers in Malaysia and Indonesia







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### **BIOMICROGELS GROUP: ABOUT THE COMPANY**

We have been producing industrial reagents for more than 12 years Registered more than 100 patents globally

#### **Our products are applied for:**

- Home care and cosmetics products
- Industrial wastewater treatment

#### **Recognized as a game changer by the Palm Oil leading experts:**



#### BERNAMA.com

**BIOMICROGELS GROUP INTRODUCES** PRODUCTS TO OPTIMISE PALM OIL **PRODUCTION IN MALAYSIA** 

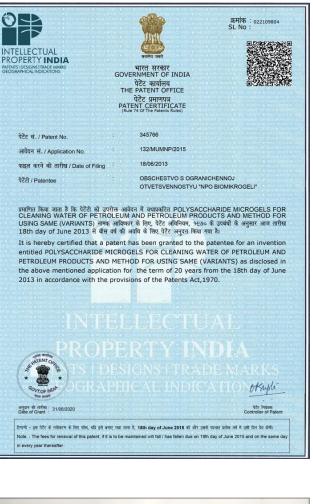


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- Mineral processing
- Vegetable oils extraction





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Register of Community Designs.



### **BIOMICROGELS GROUP: ABOUT THE COMPANY**

#### **Product development for customer needs**

- Own research and development center
- 4 modern laboratories
- Doctor and candidates of chemical sciences on staff

#### **Modern manufacturing**

- 3000 m<sup>2</sup> production area
- 10 tons of finished products per shift
- 600 m<sup>2</sup> warehouse area





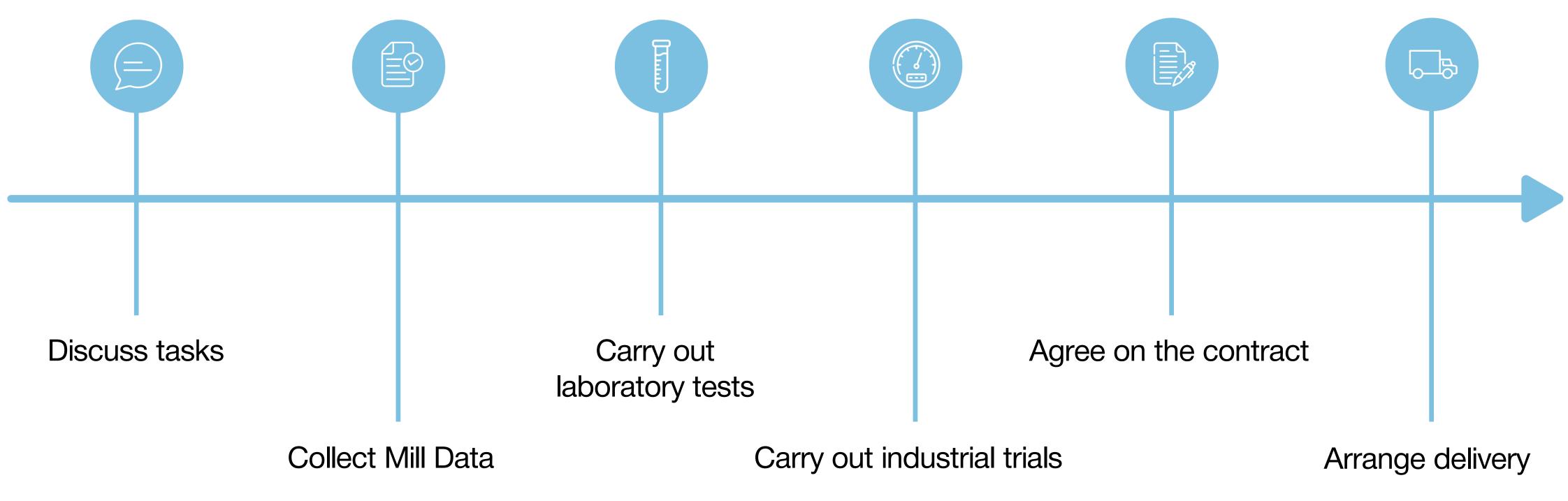






### **BIOMICROGELS GROUP: BMG IMPLEMENTATION FLOW-CHART**

We collect samples, conduct laboratory and industrial tests, and accompany you at all stages Before delivery, we will prove that Biomicrogel® products are guaranteed to solve your tasks









### **BIOMICROGELS GROUP: AWARDS**



Winner in the «Green Development» category in the BRICS Innovation competition 2023



The Best Tech Company at G20, Italy 2021



Included in the ranking of the 100 most promising companies in the world



Winner of the international innovation development program Poland Prize



«Seal of quality» of the European program on implementation of innovations Horizon 2020



«Best Technology» at the international environmental award EWA AWARDS 2020





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### **BIOMICROGELS GROUP: CONTACTS**

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